

Work Order ID 80995

March-06-12 10:42:34 AM

80995

Page 1

Item ID: D3912-041

Revision ID:

Item Name: Eyebolt Receiver Assembly

Start Date: 3/06/12 Start Qty: 1.00

Required Date: 3/06/12 Req'd Qty: 1.00

Reference: ~~rework ECN12-535~~ (634)

Approvals: Process Plan:

QC:

Date:

Date:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3912

B

110

0.00

110

Small Fab

Small Fab

Memo

PULL FROM STK:

1 X D3912-041 B77576

REMOVE PLASTIC PLUNGER D3801-1

DISCARD

REPLACE WITH STAINLESS D3801-1 PLUNGER REV.B B 80996

PER ECN12-535

0.00

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Quality Control

Memo

0.00

Sp 12/03/08
12/03/08
X

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Item ID: D3912-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Eyebolt Receiver Assembly

Start Date: 3/06/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/06/12 Req'd Qty: 1.00

1

Customer:

Reference: rework ECN12-535

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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170

Identify as per dwg & Stock Location: **S507** 0.00***170***

Packaging

Memo

0.00

Packaging

RE-IDENTIFY USING NEW B/N

(1x) SP 12-03-08

180

QC21- Final Inspection - Work Order Release 0.00

180

QC

Memo

0.00

Quality Control

MLJ 12/03/08**MLJ 12/03/08**
(4)

Picklist Print

March-06-12 10:42:33 AM

Page 1

Work Order ID: 80995
 Parent Item: D3912-041
 Parent Item Name: Eyebolt Receiver Assembly

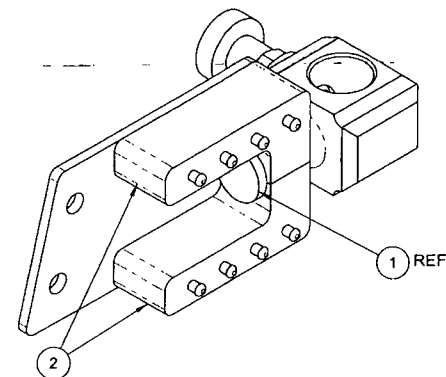
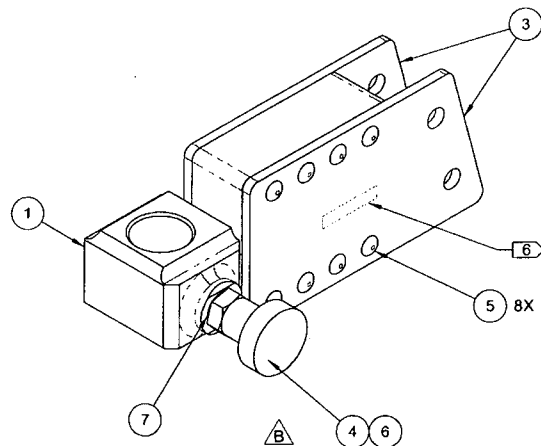
Start Date: 3/06/12
 Start Qty: 1.00

Required Date: 3/06/12
 Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3801-1 Hand Retractable Spring Plunger	Rev. B	Manufactured	No				Each	12.0000 B80896		1	8	12/02/06	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST064		12							
				68379		2							
				75178		10							
D3912-041 Eyebolt Receiver Assembly		Manufactured	No				Each	0.0000		1			

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3912-041	EYEBOLT RECEIVER ASSY
1	1	D3912-1	EYEBOLT
2	2	D3912-3	EYEBOLT BLOCK
3	2	D3912-5	EYEBOLT PLATE
4	1	D3801-1	SPRING PLUNGER
5	8	MS20615-4M20	RIVET
6	1	MS21209-F615	HELICAL
7	1	NAS1149F0332P	WASHER



SUPPLEMENTAL ISO VIEW
(EYEBOLT PLATE REMOVED
TO SHOW INTERIOR FEATURES)

D3912-041 EYEBOLT RECEIVER ASSY

NOTES:

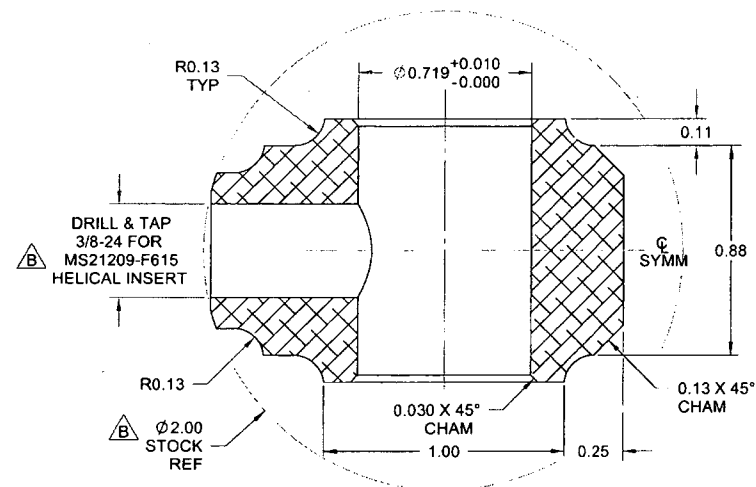
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -041: 1.58 lbs

W/080995

RELEASED
2010-07-16
W

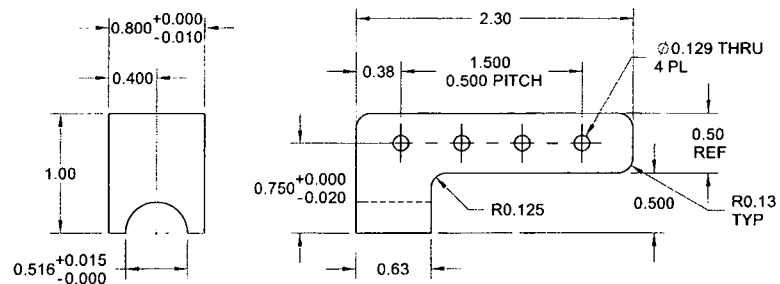
B	D3801-1 WAS D3810-1 SPRING PLUNGER; D4028-041 RMV; MS21209-F615 WAS MS21209-C610 HELICAL; (1) WASHER NAS1149C0683R ADDED; BOSS ADDED TO D3912-1.	JPH	10.06.28
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>ASS</i>		
DRAWN	<i>ASS</i>		
CHECKED	<i>ASS</i>		
MFG. APPR.	<i>ASS</i>		
APPROVED	<i>ASS</i>		
DE APPR.	<i>ASS</i>		
DATE	10.06.28		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3912	REV. B
TITLE EYEBOLT RECEIVER ASSY	SCALE NTS
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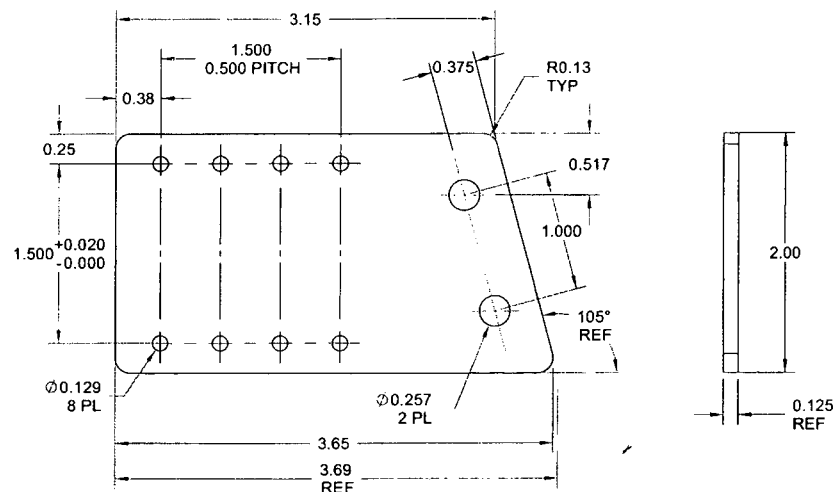


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2010-07-16

DESIGN	AS	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	REV. E
MFG. APPR.	AS	D3912	SHEET 2 OF 2
APPROVED	AS	TITLE	SCALE
DE APPR.	AS	EYEBOLT RECEIVER ASSY	NTS
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D3912-3 EYEBOLT BLOCK



D3912-5 EYEBOLT PLATE

NOTES:

- 1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B
- 5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240
REF DART SPEC M303S11GA OR M304S11GA

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT -3: 0.30 lbs
-5: 0.24 lbs

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2010-07-16
mp

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DRAWN	ASS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO. D3912	REV. B
MFG. APPR.	ASS	SHEET 3 OF 3	
APPROVED	ASS	TITLE EYEBOLT RECEIVER ASSY	SCALE
DE APPR.	ASS	NTS	
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